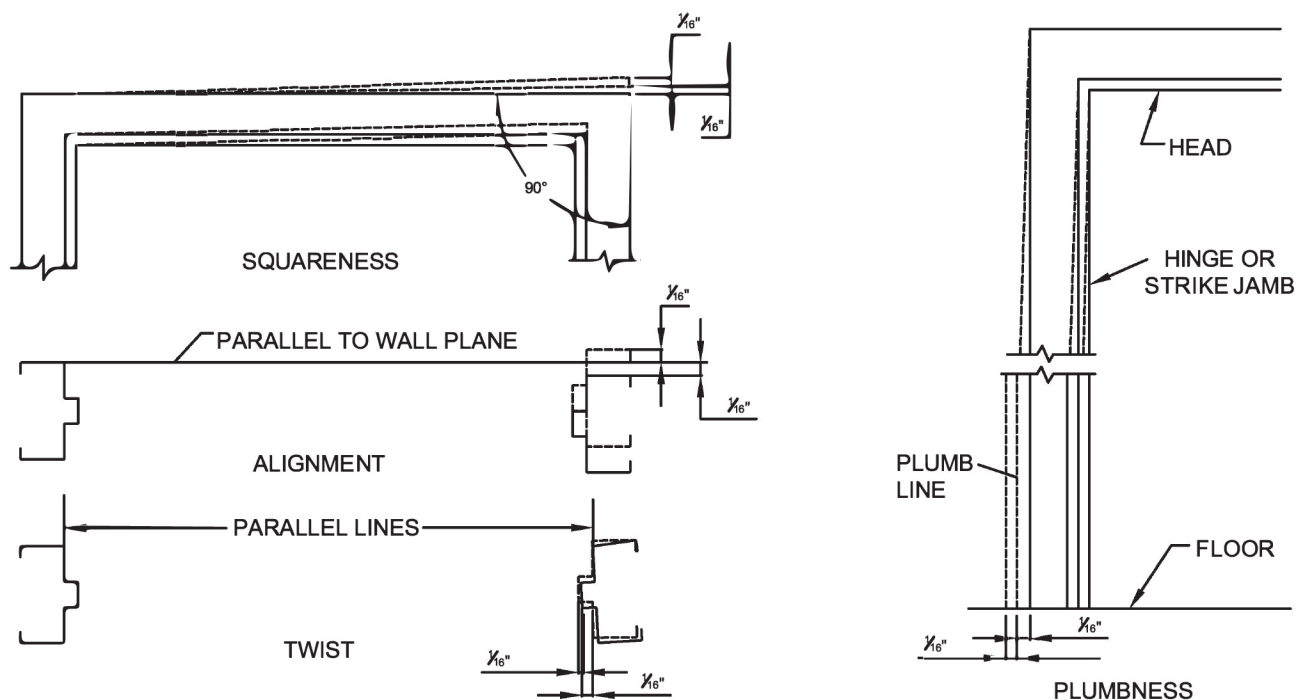


FOR STANDARD FRAMES

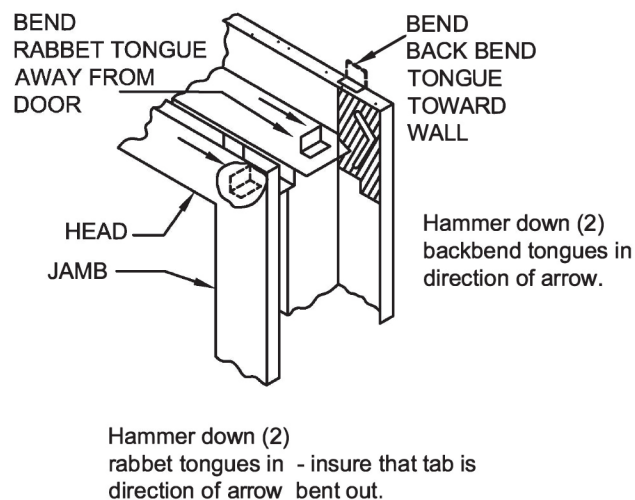
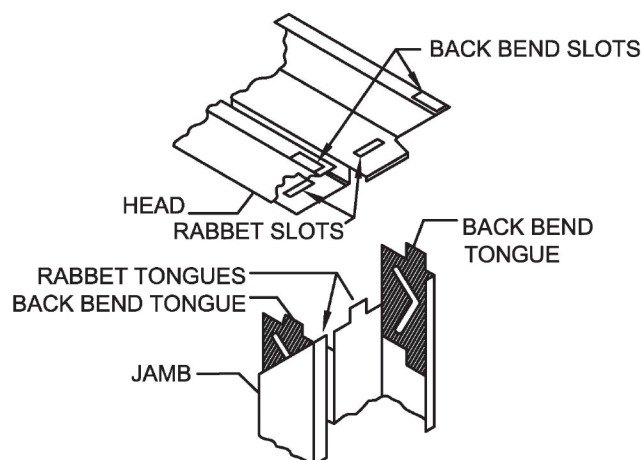
A hollow metal frame must be installed plumb, square and free from rack and twist. Secure bracing is required during installation. An improper installation will affect the performance of the door frame.

FRAME INSTALLATION TOLERANCES



ASSEMBLY OF KNOCK DOWN FRAMES

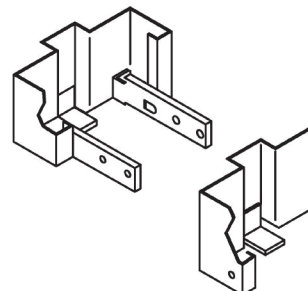
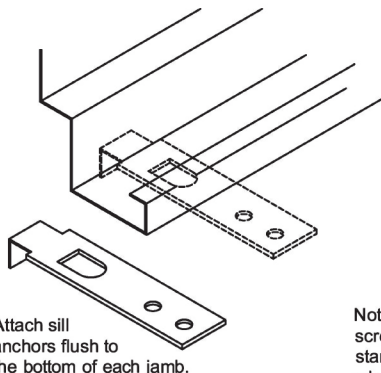
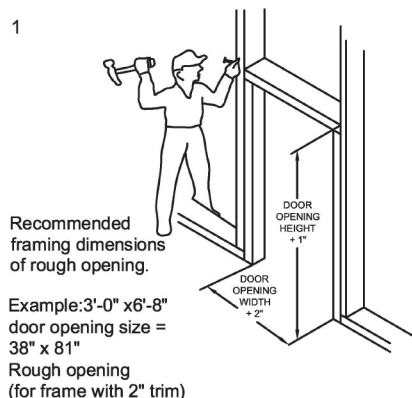
Place the head so that the 4 tongues on jamb engage corresponding slots in head.



Drywall Installation Instructions

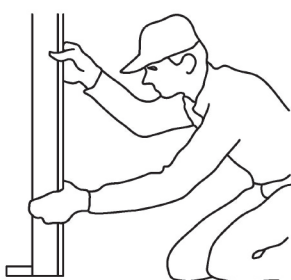
**READ AND FOLLOW
INSTRUCTIONS CAREFULLY.**
Incorrect installation or adjustment
could cause damage or injury.

1



Note: Some frame designs are furnished with screw hole at the base of each jamb, in the standard base anchor. Screws provided only when frame is factory prefinished.

2.



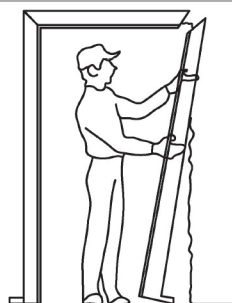
Slip hinge jamb over wall, into position.

3



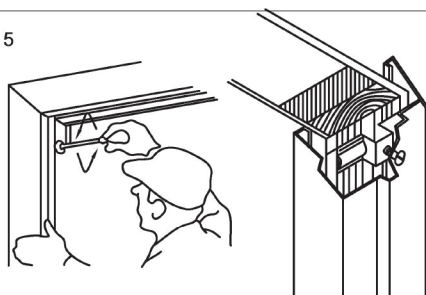
Slip head over wall—inserting tongues on head into slots at the top of the hinge jamb.

4



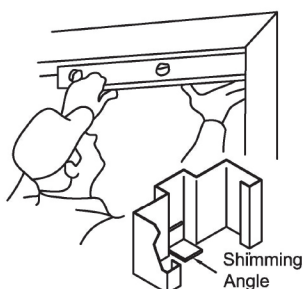
Slip strike jamb over wall. Insert tongues on head into slots at the top of the strike jamb.

5



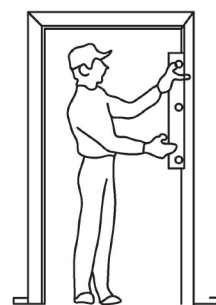
Adjust Grip-Lock Anchor in both jambs by turning the anchor screw COUNTER-CLOCKWISE until anchors hit studs. Outward pressure against studs forces miter closed and wedges frame in opening. Tighten until frame is rigid and secure.

6



Level the head. A shimming angle is located at the base of each jamb in the event vertical shimming is necessary.

7

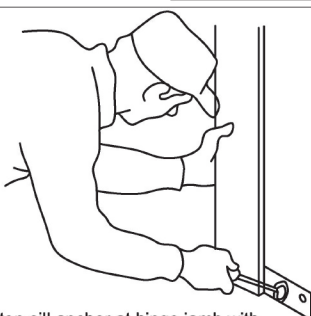


Plumb the jambs



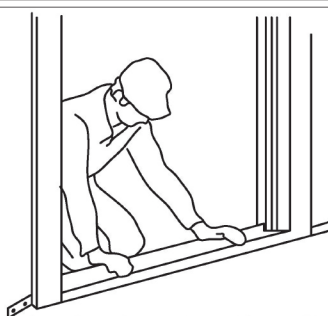
Care should be taken to insure the frame is absolutely plumb and square. An improper frame installation will effect the performance of the opening.

8

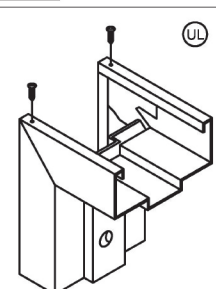


Fasten sill anchor at hinge jamb with nails or screws.

9



Install wood spreader and fasten sill anchor at strike jamb with nails or screws.



Insert the 2 1/2" casing nails into the corner connections, thru the hole at the top corner of the head.

UL